

DRIVING A BIG TUNNEL

**Wonderful Modern Engineering
Methods and Apparatus**

**Pneumatic Hammers and Oil Forge
Used — Traffic Is Not Interrupted
Diving Under a Great Statue—New
York's Great Underground Bat**

The methods and mechanism used by the contractors who are constructing the rapid transit tunnel in this city are, in the main, identical with those which have been employed for years. And the excellence of the work lies very largely in the care and skill with which old ideas are applied. Nevertheless, there are a few in-

spared by local emergencies. The work is being conducted in streets through which railways are running, most of the digging has been done on one side or other of the track. But that part of Broadway which formerly was the main thoroughfare of the city is now a narrow lane. The men and workmen are taking the soil and rock right out from under the tracks without any interruption of traffic. They behave like "middle-of-the-road" Populists. They have no room or place for anybody or anything but the people.

The device was suggested by the late section 6, William Bradley, employee for this purpose seems simple enough, and yet it has a rather novel application. He has a number of trusses, which look for all the world like the trusses of the bridge. A foot or so of earth is removed from beneath the track, enough to allow the truss to be slipped under. The latter is then jacked up so as to support the track. The truss is then fastened to the four corners a special foundation is constructed out of short timbers, crossed over in a log cabin. The truss is now in a position where it will hold its load, and excavations twenty or twenty-five feet, according to the grade, pains being taken not to undermine the foundations of the cor-

By degree various gas pipes, water pipes and sewers are laid bare. Before enough soil has been removed from below to imperil their vertical iron rods are driven from them and to the truss. Some of these rods are vertical, others are horizontal. These rods are then suspended, and some of which must be moved sideways, vary in diameter from six to fifty-four inches. Mr. Bradley has something like sixty trusses in place, and the great mass of timber and present a profile like a very wide, low A, but a few are of steel and are arched. As soon as the excavation is made to a given point the truss is freed by removing the soil beneath it, and then it is moved along for fresh support. Eventually, it will be necessary to cut a passageway under the complicated crisscrossing surface roads at Sixty-fifth Street and to the south, and to the railroad road, to the north. But neither William Bradley, the contractor, nor James Bradley, the foreman, seems at all apprehensive.

The temporary shifting of street-lamp tracks is not ordinarily a difficult feat. But where the road happens to be operated by the underground trolley system, and the yokes and conduit have the remarkable depth which is peculiar to this city, such a change is quite another matter. At North Street, Newark, N.J., the City Daily did not hesitate to go about it. The tracks of track on Fourth Avenue, just above Union Square, to the side of the street, and they did so without interfering with the running of the cars. Thereby the contractors are enabled to work in the middle of the avenue. Most of their digging thus far has been done at night, one sidewalk or the other. Moreover, they have not been permitted to excavate on both sides at once. However, the privilege is likely to be conceded very soon, and teams will then be compelled to take the centre of the avenue and to

A particularly interesting, if not difficult, feat was performed three or four weeks ago at the intersection of Broadway, Eighth Avenue and Fifty-ninth Street. In the centre of the "Circle" at that point rises a stone monument which is surmounted by a statue of Columbus. The top of the statue is about 75 or 80 feet above the street level, but is exactly 100 feet above the grade which has been adopted for the bottom of the tunnel. And the route of the tunnel lay under one edge of the foundation of the monument. Naughton & Co. have the contract for this section, and they cut a way through in short order.

Fortunately, it was not necessary to go

under the centre of the monument. At that point, therefore, an additional foundation of solid masonry was built. A trench was dug under the monument about eight feet wide and as long as the original concrete foundation—twenty or thirty feet at least—and deep enough to reach to the bottom of the tunnel. When the new masonry had solidified it was safe to remove the earth close to it and to push the tunnel alongside of it. The weight of the monument is estimated at 750 tons, but the new masonry carried it so perfectly that undermining one edge of the original foundation led to no settling or displacement.

In London and other places where there is merely a clay soil to be penetrated it has been found advantageous to use a cylinder, or ring, the front edge of which is tapered, and which is pushed forward horizontally by powerful hydraulic jacks in the trench. The weight of the cylinder on the soft earth to be removed is so small that none of the contractors have found the Greathed system available. The old-fashioned pick and shovel are used instead. The portable steam engine is employed. This same agent operates most of the hoisting machines, the pumps which remove water from the trenches after a rain, and other apparatus. The portable steam engine is also the portable steam engine to conduct their mechanical operations, but most of them have installed stationary engines and air compressors at convenient points, and get all their work done in this manner. The machines they find it necessary to transmit the air through 3-inch mains for a dis-

The pneumatic hammer is one of the devices operated by this compressed air. The invention has been employed to a limited extent in up-to-date boiler shops and shipyards for five years or more, but is still a good deal of a novelty even in the United States. It is more common in Europe. To a rubber hose, which is attached to the nozzle, is fitted a slender metal cylinder, fifteen inches or so in length. The latter might easily be mistaken for the nozzle of a garden hose. In the end of the tube is a circular mass of steel which slides in and out with great rapidity under the influence of a piston. Grasping the hammer by a handle like a hammer, the workman strikes and presses vigorously against the end of the red-hot rivet which he wants to flatten against its plate.

Still more modern is the oil force which is now used to heat the rivets. Like the coal force which it displaces, it is small and portable, but it is more economical. It will heat rivets enough to keep four gangs of riveters at work, whereas the coal force was slower. Compressed air supplies a fine draft for the new force, and breaks the fuel up into spray at the same time—New York Tribune.

A Spender.
(From the Ohio State Journal.)
Gizman.—Who is that young millionaire stopping at the Scandale Hotel?
Gazman.—He's no millionaire; he's only a dry goods clerk on a ten day's vacation.